

Work Order ID 131941-2

Friday, April 21, 2015 1:57:32 PM

131941

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Item ID: D4775-041

Revision ID:

Item Name: Strut Assembly

Start Date: 4/20/15 Start Qty: 5

Required Date: 4/20/15 Req'd Qty: 10.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

10

10

Approvals:

Process Plan: MJS

Date: 15-04-22 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

D4775	C								
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110	Pick Kit	0.00							
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110

Packaging Large Fab

Packaging Memo 0.00

5 FF

MAY 25 2015

120		0.00							
-----	--	------	--	--	--	--	--	--	--

120

Small Fab

Small Fab Memo 0.00

5 FF

MAY 25 2015

1- APPLY PROSEAL ON D4775-1 STRUT AND ASSEMBLE AS PER DWG

A/R PROSEAL BATCH: 1130986

2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

WAX 3 2 3512

WAX 3 2 3512

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Item ID: D4775-041

Revision ID:

Accept

Item Name: Strut Assembly

N9000040100

Setup Start ***NS1***

Start Date: 4/20/15 Start Qty: 10.00

Stop ***NS2***

Required Date: 4/20/15 Req'd Qty: 10.00

10

Cust Item ID:

Customer:

10

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130
130
QC

QC5- Inspect part completeness to step on W/O

0.00

Quality Control

Memo

0.00

5

DAS
05
9-99 15-05-26

140

140
Packaging

Identify as per dwg & Stock Location: sl sh

0.00

Packaging

Memo

0.00

5

DAS
27
9-99

MAY 2 6 2015

150

150
QC

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

MLJ

MAY 2 6 2015

MLJ

MAY 2 6 2015

WV 50 1950

WV 50 1950

WV 50 1950

Picklist Print

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Work Order ID: 131941

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Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 4/20/15

Required Date: 4/20/15

Start Qty: 10.00

Required Qty: 10.00

Comments:

IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS
REV:B 13.08.26 PB1 DD VERF:JLM
13.09.26 AS PER REV.B DD VERF:JLM
AS PER REV.C DD VERF:JLM

IPP
IPP REV:C
IPP REV:D 14.01.10

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4775-1 *D4775-1* Strut Tube		Manufactured	No			110	Each	25.0000	1	10			
									**			FF	MAY 2 5 2015
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST514			25					
					128521			5					
					129407			20		10			
D4777-1 *D4777-1* Rod End Bearing		Manufactured	No			110	Each	7.0000	1	10			
									**			FF	MAY 2 5 2015
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST127			7		3			
					129849			4		7			
					130966			3					
D4776-1 *D4776-1* Basket Strut Clevis		Manufactured	No			110	Each	15.0000	1	10			
									**			FF	MAY 2 5 2015
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST126			15		5			
					129794			15		5			

2002 2 3 YAM

2002 2 3 YAM

2002 2 3 YAM

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Parent Item Name: Strut Assembly

Start Date: 4/20/15

Required Date: 4/20/15

Start Qty: 10.00

Required Qty: 10.00

D4776-5

Manufactured No

110 Each 22.0000 4 40

D4776-5

Spacer

**

FF MAY 2 5 2015

Location

Loc Qty

Loc Code

ST127	132792	22		40
	130075	5		
	130605	17		

AN3-10A

Purchased No

110 Each 132.0000 2 20

AN3-10A

Bolt

**

FF MAY 2 5 2015

Location

Loc Qty

Loc Code

GA	13237	25		1
	m131320	25		17
ST338a		68		
	m130466	68		
ST349		39		
	m131957	39		2

MS2104213

Purchased No

110 Each 1,448.000 2 20

MS210421 3

Nut

**

FF MAY 2 5 2015

Location

Loc Qty

Loc Code

FP001	132123	420		20
	M130922	420		
GA		685		
	M131317	685		
ST305		343		
	116549	12		
	126333	49		
	M128754	2		
	M131624	280		

1872

1873

1874

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D4775-041

Parent Item Name: Strut Assembly

Start Date: 4/20/15

Required Date: 4/20/15

Start Qty: 10.00

Required Qty: 10.00

MS21209-F615

Purchased

No

110

Each

26.0000

1

10

MS21209-F615

**

FF

MAY 25 2015

Heli-Coil

Location

Loc Qty

Loc Code

GA

132164
m131270

26

26

10

1000000000